



# SUBLITEX 1603



POLYESTER



170°C



PEEL : HOT



Flock Blade 60°  
Medium pressure



200 µm



50 Sec

## SPECIFICATIONS

### APPLICATION

#### 1. Printing and cutting

- Prepare the image on positive following the instruction of the printer manufacturer:

- Take care of the printing and drying temperatures.

- Use the adequate printing profile (for sublimation ink confer the Sublitex Guide)

(For eco-solvents inks, ex: for a Roland, choose Colorip or Versawork and the profile TTRH).

- Remove the product from the printer.

**Caution: just after printing, heat press the logo immediately to fix the color, whether onto the fabric or not.**

#### 2. Heat pressing

- Weed the excess material and remove the polyester carrier

- Position and heat press your logo onto the garment protected by a silicone paper at 170°C during 50 seconds.

(For the solvents/eco-solvents inks, heat transfer one time at 160°C during 20seconds).

- For sensitive garments:

1/ Heat press at 170°C during 50 seconds with the polyester carrier.

2/ Remove the carrier and heat press the logo on the garment at 160°C during 20 seconds.

THICKNESS:



White polyester textile  
200 microns

*For sublimated printers for heat transfer applications. You can also print the SUBLITEX with solvents and eco-solvents inks.*

CARRIER: Adhesive and clear polyester.

CERTIFICATES:



Oeko-Tex label Standard 100 Class I



### APPLIES ON

Cotton ● Polyester ● Acrylic and similar fibres.

### CARE & MAINTENANCE

→ Always respect the garment's instructions

→ Allow 24 hours after application before washing

→ Iron the backside only

→ Printable media are very sensitive: always handle with care and preferably with gloves.

→ Always store the roll in a plastic bag protected from dust.

→ It is important always using official inks from the printer manufacturer.

#### WASH

- Max 60°C  
*For solvents/eco-solvents ink, washing at 40°C*
- Preferably inside out
- Do not bleach
- Tumble-dry approved
- Dry-cleaning unapproved

#### STORE

- Up to 1 year
- In a dry room (15-25°C)
- Away from sunlight
- In vertical position



NOTE: For best results, it is recommended to TEST prior to starting standard production